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Simplified Classification for Dental Ceramics

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Throughout history many types of ceramic materials have been developed in order to replace dental structures. At the beginning, porcelain fused to metal was the standard treatment, due to poor mechanical properties of pure ceramics. Over time, many improvements were achieved and metal-free restorations became a reality, for rehabilitation of anterior and posterior areas of the dental arch. Nowadays, due to the increasing expectations of our patients, as well as the importance of tooth preservation, metal-free restorations have become the standard treatment to replace teeth fragments such as inlays, onlays and veneers or full crown replacements as dental crowns, bridges and crowns on implants abutments. Nevertheless, how to choose the right ceramic material for each indication has become a real challenge for most of clinicians. The correct use of a classification based not only on mechanical and optical properties or microstructure, but in the way clinicians deal with the substrate will simplify our decision. This is the aim of the proposed classification, to facilitate the process of choosing the right ceramic material in our daily practice in order to fulfil patient's expectations.

Porcelain fused to metal (PFM) restorations have been used successfully for many years [1,2], nevertheless some drawbacks have raised over time. Allergic reactions [3], discolorations due to metallic ions [1] and a greyish [1] or darker gingiva due to the lack of light transmission [1,2] (Figure 1). These and other aspects have led the industry to develop metal-free ceramics characterised by their clearly superior optical properties, but in some cases inferior mechanical properties. If we enlist the mechanical features of ceramic materials, they roughly start at 60-70 Mpa with the feldspathic ceramics, fluorapatite ceramic have between 100-120 Mpa, 350-450 Mpa the lithium disilicate ceramics, approximately 350 Mpa, In Ceram Spinell, 450 Mpa In Ceram Alumina, 650 Mpa In Ceram Zirconia and around 900-1100 Mpa the monolithic zirconium dioxide derivations [2,4]. These characteristics make each ceramic suitable for certain indications, whether we use the material alone or in combinations. When correctly indicated, ceramic materials present acceptable survival rates, biocompatibility in the oral environment [2] and they do not present galvanic corrosion [5]. These superior advantages are added to the obvious superiority in colour match



Figure 1: Staining and gingival margins visible metal ceramic restorations metal

and opacity match [1,2].

Reviewing scientific literature in order to classify dental ceramics, a number of authors can be cited. A classification described by Giordano et al [4] sustains that dental ceramics can be divided according to their microstructure. In this order, Giordano et al [4] organized ceramics based on their glass content and their processing technique, such as powder/liquid, pressed or milled and finally based on their clinical application [4]. In addition, the author Narashimba et al [6], classified ceramics based on their microstructure, processing technique, composition and melting or baking temperature [6]. On the other hand, Kelly and Benetti based their classification on three groups; predominant glass content, followed by low glass content and finally absence of glass, considering the last two groups as structural ceramics [5].

However, the studies quoted above, refer to only three classification systems of a wide variety. Summarising, most of these can be grouped depending on, if the main focus is to facilitate the choice of the clinician based on practical factors, like optical properties and indications or the ceramic substrate treatment prior to cementation. Based on ceramics microstructure combined with their esthetic properties [4,6] four main groups can be distinguished; feldspathic ceramics, leucite or lithium reinforced, interpenetrating phase and polycrystalline ceramics. On the other

hand, ceramics can also be classified based on their processing technique such as the powder/liquid, pressed and milled [2,7].

The classification proposed in this review divides dental ceramics in two main groups; Glass ceramics and Oxide ceramics (Figure 2). Glass ceramics are characterized for being etchable, property of their glass phase. The protocol of pre-treatment prior to cementation of these ceramics includes the etching with hydrofluoric acid with a concentration between 4.5-10% or ammonium polyfluoride (Monobond etch & prime®), silanization with one or two bottles or no silanization in case of the Monobond etch & prime® and an adhesive or directly resin cement (Figure 3). Due to the glass content these ceramics tend to be more translucent. The second group of ceramics are the oxide ceramics that are not etchable. They need to be sand-blasted and then primed with a phosphonic acid or MDP (Methacriloyloxydecyl dihydrogen phosphate) containing primer (Figure 4). Then an adhesive or directly resin cement is applied depending on the type of cement. This division provides clinician orientation regarding the indication and way of cementation, with the glass ceramics being used for the more esthetic cases in the anterior region like thinner crowns, veneers, inlays, onlays and the oxide ceramics mainly used for crowns and bridges [8,9] (Figure 5 and 6).

By nature, ceramic materials do not possess affinity with dental structures. It is for this reason why preparation of the ceramic surface as well as the tooth surface is needed prior to cementation. Adhesive cementation increases fracture resistance, measured by flexural strength [2]. This can be explained because the chemical and micromechanical bond between the ceramic surface and the tooth microstructure, permits this union to work as a unit [8]. Hydrofluoric acid or the recently introduced ammonium polyfluoride creates an etching pattern by dissolving the superficial glass layer of mainly feldspathic ceramics, leucite or lithium disilicate reinforced ceramics. Accordingly, the smaller the glass phase, less effect of acid etching on the ceramic surface, being the case of InCeram ceramics, where Inceram Spinnelis etchable and InCeram Alumina has less interaction with the resin cement [8]. The acid creates pores, cleans the surface and increases the humectability, which allows the silane to infiltrate and create covalent bonding [8,9]. Silane is a coupling agent that allows two materials of different nature (organic cements with inorganic ceramics) to interact chemically by the creation of a silanol group, creating water as waste of the chemical reaction [2,7]. There is clear scientific evidence that proves the increase of bond strength between resin cements and ceramics with the use of silanes after the etching with hydrofluoric acid [7,8]. The second group of ceramics, the oxide ceramics, since they do not contain a glass phase, are not etchable and need a sandblasting procedure with aluminium oxide particles of maximum 40 µm at ideally no more than 1 bar of pressure. Then, as mentioned before, a phosphonic acid or MDP containing primer or bonding should be used prior to the cement placement [8].

It is also important not only to associate both ceramic groups to the cementation process, but also to the optical and mechanical properties that are desired for each case. The clinician should have enough knowledge about the differences between currently available ceramics in order to provide the patient with not only the best possible esthetic outcome, but also the best possible performance in terms of long survival rates [5]. The final esthetic outcome of an all-ceramic restoration depends on three main factors:



Figure 2: Simplified classification



Figure 3: Management protocol for glass ceramics

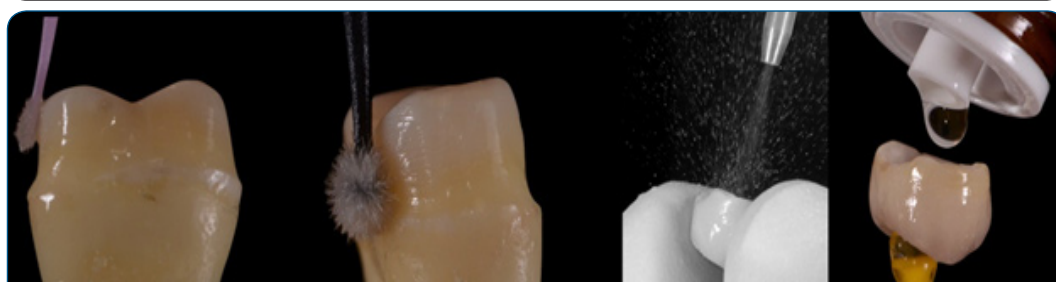


Figure 4: Management protocol for oxide ceramics



Figure 5: Glass ceramic with lithium disilicate reinforced in a anterior case of high aesthetic requirement



Figure 6: Oxide ceramic for substructure in a posterior case of high mechanical requirement

1. The characteristics of the dental substrate: An important role depends on whether the substrate is a pure normal-colored dentin stump, a hybrid between severely discolored dentin and tooth colored composite or if a metal post and core is present.
2. The type, color and value of the cementation material: It is widely known that zinc phosphate cements and glass ionomer cements are very opaque. On the other hand resin cements offer a wide range of shades, opacity and chroma.
3. The type of ceramic: As mentioned before, there are ceramic materials that can be as opaque as metal and some that are extremely translucent. Combinations of them are also possible.

A review of the literature shows, that normally ceramic materials, from an optical point of view, are classified in semi-opaque and semi-translucent. Systems like InCeram Alumina, InCeram Zirconia or zirconium dioxide based ceramics are considered semi-opaque. They tend to have a rather higher flexural strength and have a partial light transmission [10]. Common feldspathic ceramics and systems like In Ceram Spinell, IPS Empress Esthetic or CAD® and IPS e.max Press or CAD® are classified as semi-translucent. They have inferior mechanical properties, but a clearly superior esthetic potential. Feldspathic ceramics or Fluorapatite ceramic (IPS e.max Ceram®) are the weakest, but

present the highest esthetic potential. This is the reason why they are currently used only as a layering ceramic on top of a stronger core or for ceramic veneers. The second group is represented by the leucite reinforced ceramic mainly known as IPS Empress Esthetic® or IPS Empress CAD®. The addition of leucite to the feldspathic matrix makes the material less abrasive and increase its flexural strength avoiding the propagation of cracks [1]. This ceramic can be used alone for the fabrication of veneers, crowns, inlays and onlays. The minimum thickness recommended by the manufacturer needs to be strictly respected and adhesive cementation is mandatory. The last type in this group are the lithium silicate reinforced with zirconium oxide (Vita Suprinity® and Celtra® from Dentsply) and Lithium disilicate (Ivoclar Vivadent, IPS e.max Press® or IPSe.max CAD®). They present a high content of glass and very fine fillers. The interaction between the glass particles and the lithium raise the flexural strength up to 400 or 450 Mpa, three to four times more than the other glass ceramics [1]. It possess a low refractive index and the translucency can be managed at different degrees allowing this type of ceramic to be indicated for all kind of single unit restorations, even the most challenging esthetic cases [4,6]. The second large group, the oxide ceramics or semi-opaque ceramics present a flexural strength of around 600 Mpa in the case of the aluminium oxide ceramics and 900-1100 Mpa in the case of the zirconium dioxide ceramics [1]. It is important to notice; that during the years research referring aluminium oxide based ceramics has clearly diminished, with the logical consequence of the stagnation of innovation of products related to this type of ceramic. Big efforts are now pointed to the zirconium oxide ceramics with huge improvements in the optical properties as well as in their indications. Current characteristics allow this ceramic to be a reasonable solution for crowns, bridges and large superstructures on implants [4,6].

It is also important to mention that technological improvements have also affected dentistry. There is a clear trend towards digitalization. This means that less traditional impressions are taken and less ceramic is being pressed or layered compared to digital impressions, digital design and milling of ceramic blocks. Ceramic materials used for CAD-CAM systems can be classified the same way as traditional systems. In fact, most of the classical systems or pressed systems have their counterparts in the CAD-CAM world; this is the case for IPS e.max Press® that is the same material as IPS e.max CAD®. The CAD-CAM technology represents certain advantages over the traditional methods. The standardization of the process and the reproductibility of the results are the main ones. But it also increases clinical performance, since the blocks are produced under standardized industrial conditions and then simply milled in the dental office or the laboratory. On the contrary, when ceramics are pressed or layered, the “human touch” can make the results very variable. The lack of standardization in the process is the main weakness. Digital dentistry is supposed to lower the cost and diminish clinical time spent [4,6]. One of the first materials used for CAD-CAM technology was the Vitablocks® known as Mark I and later Mark II, later the market developed systems like Procad® or IPS Empress CAD®. They were originally designed for the Cerec systems®. Their indications were inlays, onlays, crowns and veneers. All of these are still available as monochromatic or

polychromatic blocks and can be used as monolithic restorations that need just to be polished or glazed and stained. When higher esthetic is required, they can also be layered [4,6]. Stronger materials, like Vita Suprinity®, Celtra® or IPS e.max CAD® from Ivoclar Vivadent, are stopped in their production process as a meta-silicate at roughly 160 Mpa of flexural strength in order to keep their resistance to the milling process low. Once the restorations are milled, a final crystallization process is needed in order to reach the final size of the crystals, increasing in consequence the mechanical properties and achievement of the final shade. The interruption of the original crystallization process diminishes the final flexural strength in roughly 10%, which is clinically negligible [4].

The oxide ceramics or semi-opaque group, are milled in a pre-sintered stage. The already milled restorations need to be placed in a furnace for the sintering process that causes shrinkage of 20-25 % in volume [4,6].

In summary, the intention of creating 2 large groups of ceramic materials that have common characteristics in terms of microstructure, processing, cementation protocols, optical and mechanical properties is to simplify the indication of them and the clinical steps necessary for their placement. Systems like Mark II®, IPS Empress CAD® or IPS Empress Esthetic®, Suprinity® or IPS e.max Press or CAD® belong all to the glass ceramic group, that present low to medium values of flexural strength, are etchable with hydrofluoric acid or ammonium polyfluoride, are silanized and are highly esthetic. The main indications are single units like crowns, veneers, inlays, onlays and table tops. Adhesive cementation is mandatory in all cases. All zirconium oxide derivations belong to the oxide ceramics, are semi-opaque, non etchable, should be sand-blasted and ideally primed with phosphonic acid or MPD containing primer or adhesive.

The classification remains as follows:

Group 1: Glass ceramics or semi-translucent ceramics. Etchables and used mainly for single units, anterior as well as posterior. Indications vary from fragments of tooth like partial veneers or table tops, edge ups, all type of veneers, inlays, onlays and full crowns.

Group 2: Oxide ceramics or semi-opaque ceramics. Non etchable, they should be sand-blasted. Main indications are crowns, bridges and implant suprastructures.

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